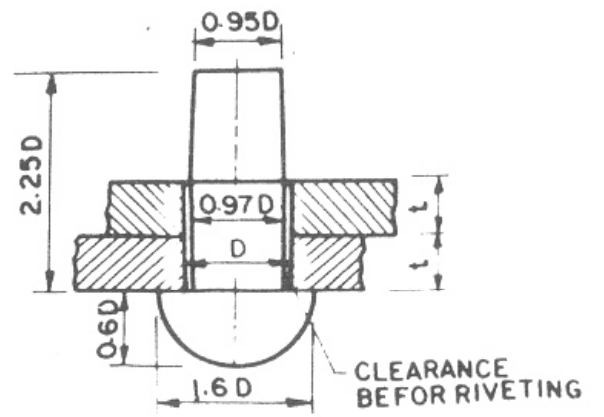
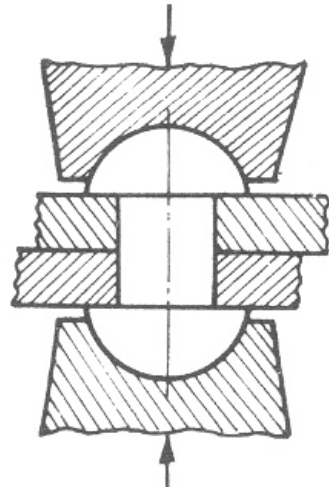
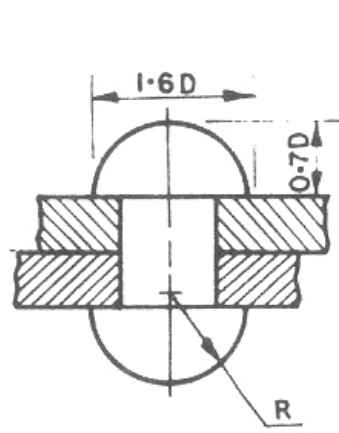
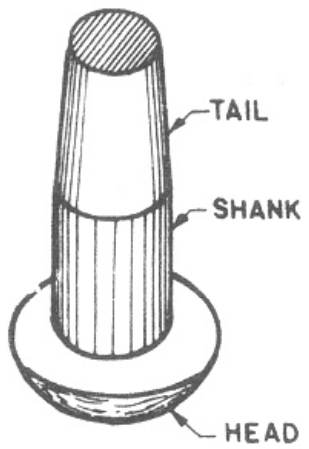
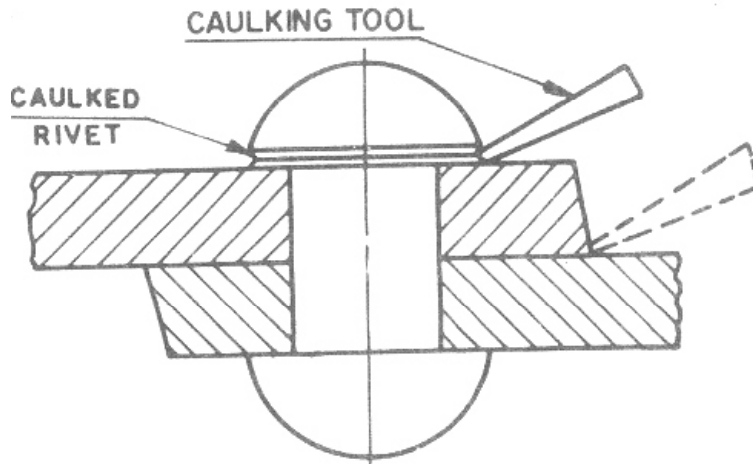


Riveted Joints



Caulking and Fullering



Caulking: Operation of burring down the edges of the plates and heads of the rivets to form a metal to metal joint

Fullering is a better option

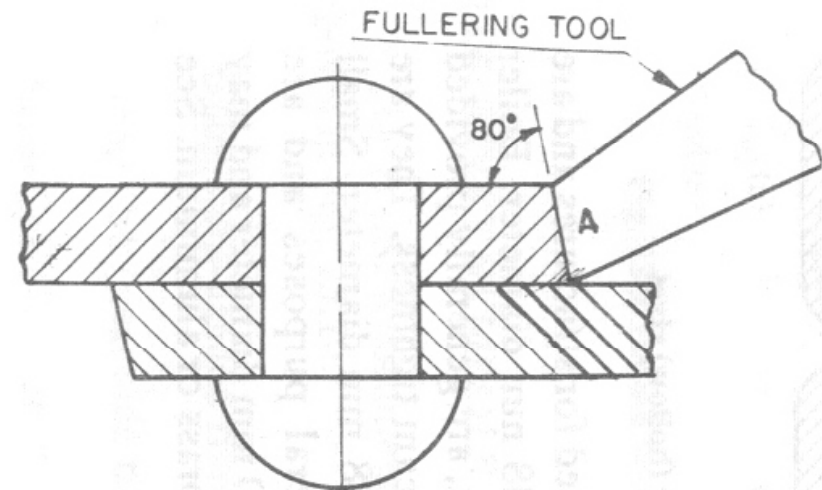


Fig. 13.4 Fullering

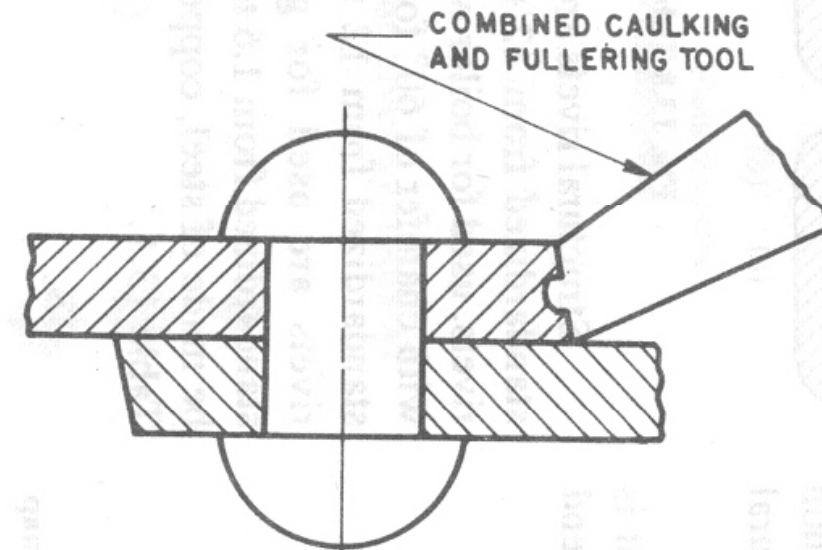


Fig. 13.5 Combined caulking and fullering

Types of rivets

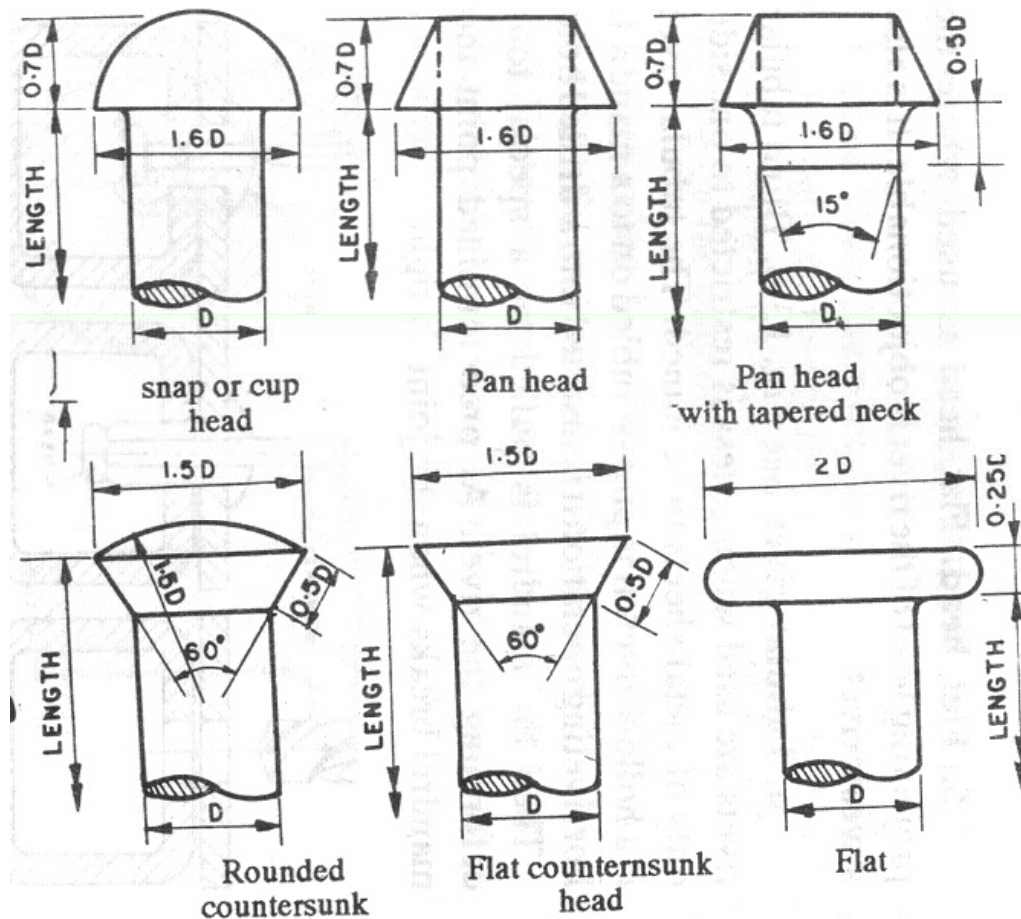
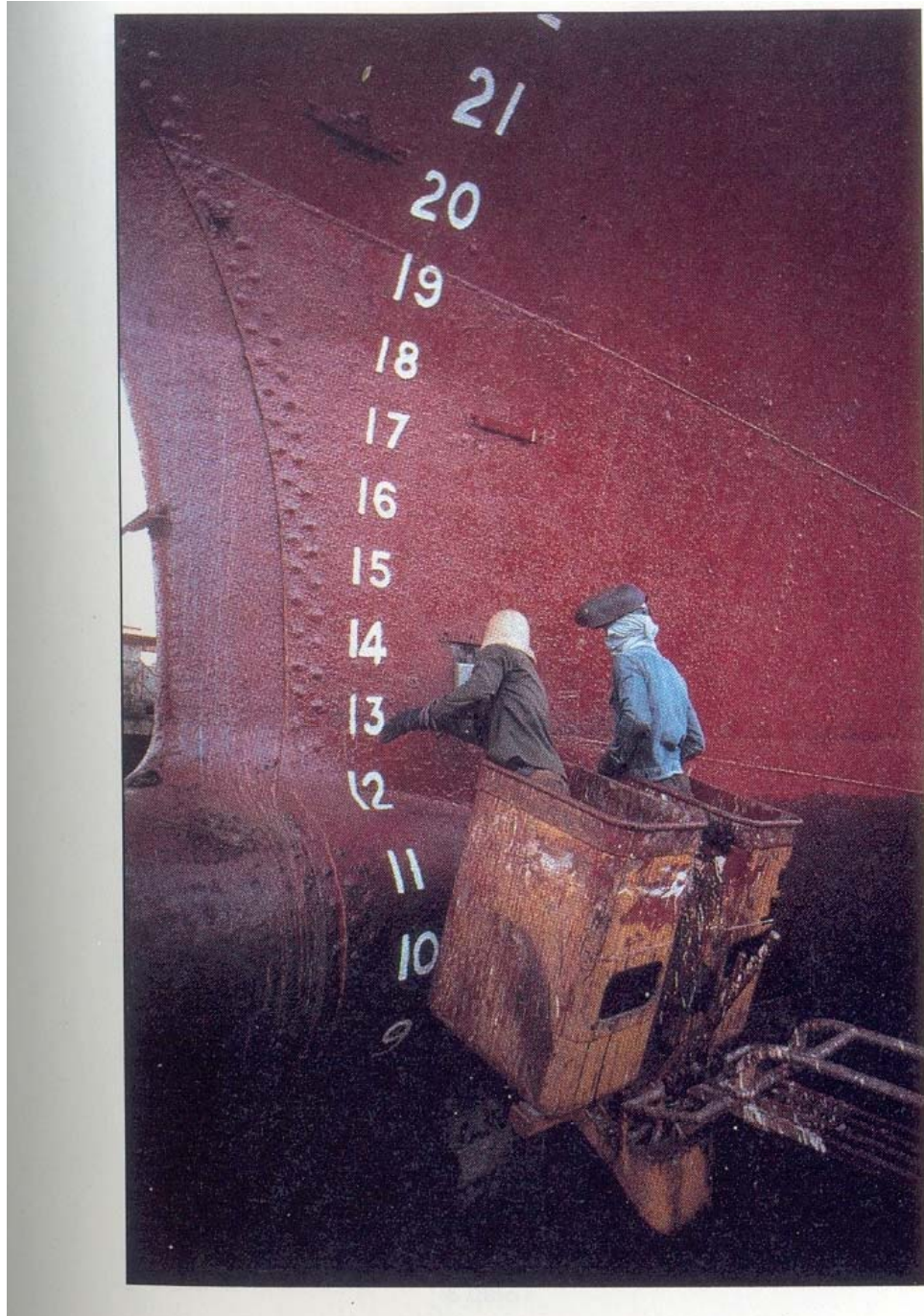
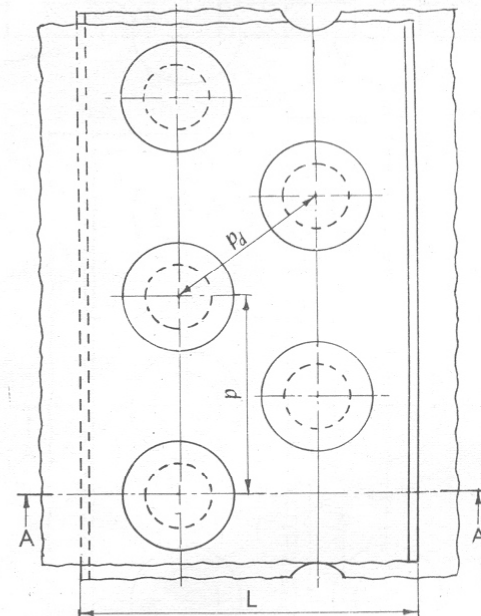
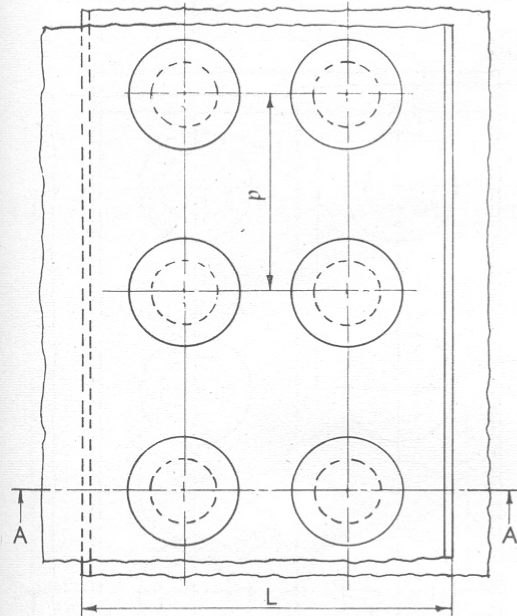
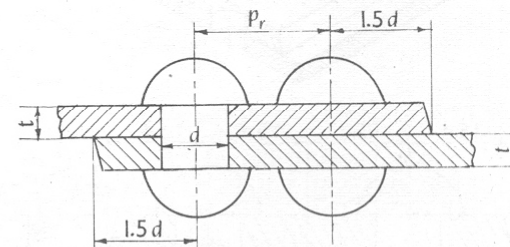
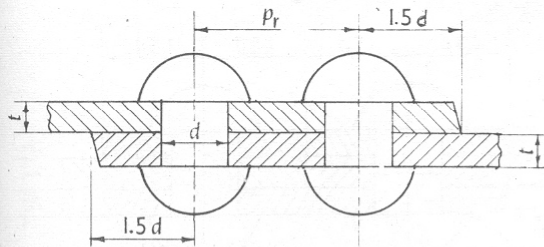
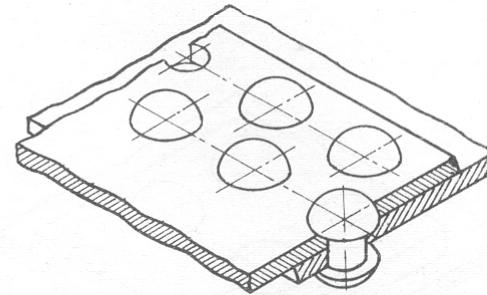
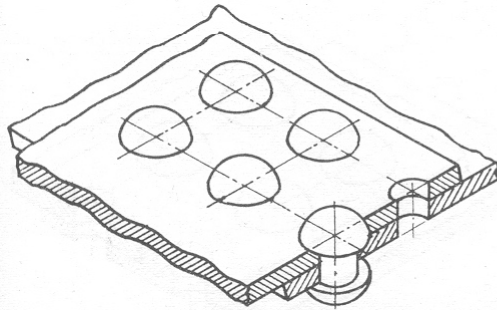


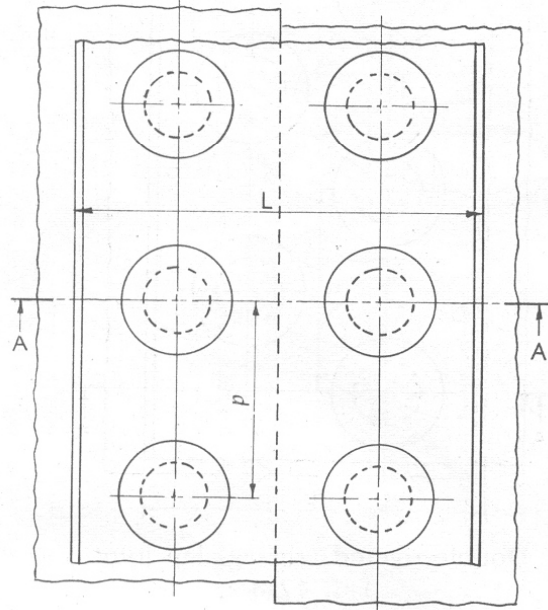
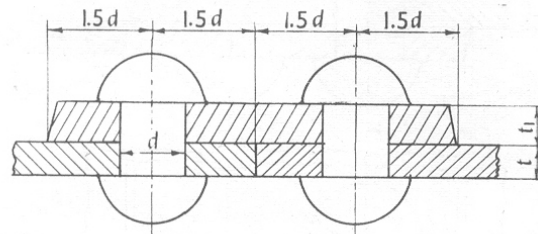
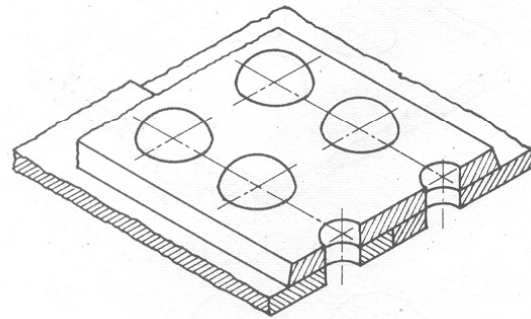
Fig.13.6 (a) Indian Standard rivet heads for general purposes (length of shank $L = 2.5D$ to $10D$) (see I.S. : 1929 and I.S. : 2155 for preferred length diameter combination)



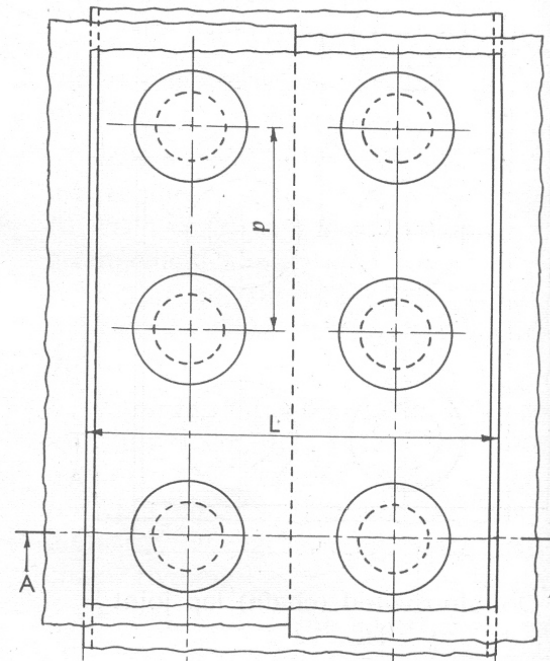
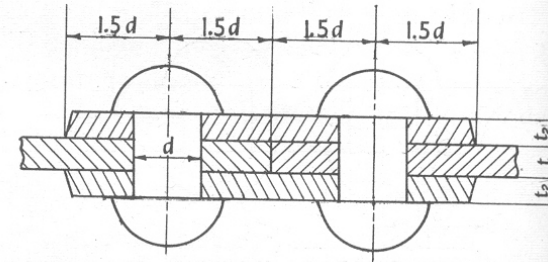
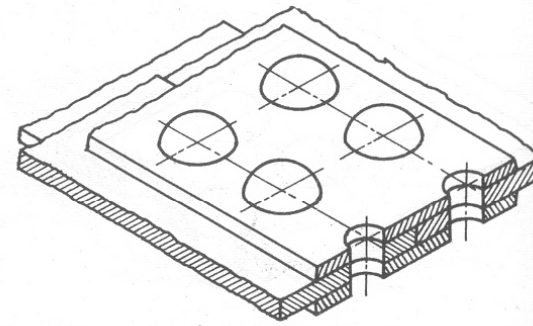


Double-riveted (chain) lap joint

Double-riveted (zigzag) lap joint



Single-riveted (single strap) butt joint
FIG. 12-9



Single-riveted (double straps) butt joint
FIG. 12-10