

Radiation Methods (Pyrometry)

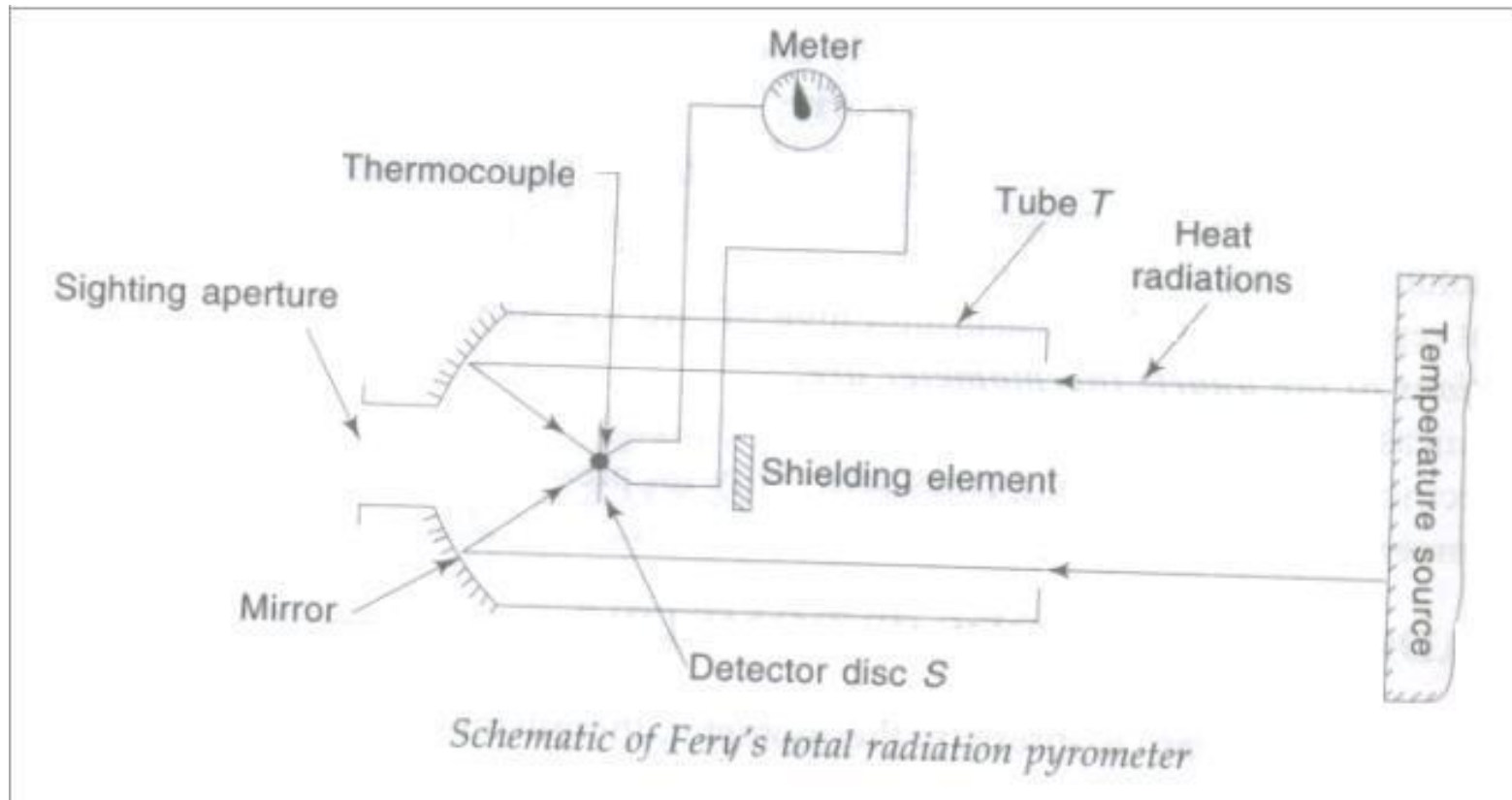
- For temperatures above 650°C , the heat radiations emitted from the body are of sufficient intensity to be used for measuring the temperature.
- Advantages- used for high temp, moving bodies, temp. over surfaces.
- Types of instruments
 1. Total radiation pyrometer – sensitive to all radiations entering the instrument.
 2. Selective (or partial) radiation pyrometer – sensitive to radiations of a particular wavelength.
 3. Infrared (IR) pyrometer – employ the infrared portion of spectrum by using a thermal detector to measure temperature on the surface of the body.

Total Radiation Pyrometer

- Receives a controlled sample of total radiation of a hot body (eg. Furnace) and focuses it on to a temperature sensitive transducer.
- Radiation includes visible (0.3 to 0.72 μm wavelength) (light) and invisible (0.72 to 1000 μm wavelength) (infrared) radiations.
- Ordinary glass is unsatisfactory, as it absorbs infrared radiations.
- The practical radiation pyrometers are sensitive to a limited wavelength band of radiant energy (0.32 to 0.40 μm)

Fery's total radiation pyrometer:-

- Blackened tube T open at one end and at other end it has a sighting aperture with adjustable eyepiece.
- concave mirror can be adjusted with rack & pinion arrangement.
- Detector disc S blackened with platinum sheet/foil is connected to a thermocouple/thermopile junction or to a resistance thermometer bridge circuit.



The theory underlying the operation of total radiation pyrometers is that the rate of radiation from a body A (the source) to a body B (the pyrometer), i.e. $E_{A/B}$ is given by the Stefan-Boltzmann law as follows:

$$E_{A/B} = C\epsilon\sigma [T_A^4 - T_B^4]$$

where $E_{A/B}$ is the energy received by the pyrometer in W/m^2

C is a geometrical factor to adjust the relative shapes of the two bodies

ϵ is the emissivity of the detector disc which varies from 0.05 to 1.0 for the theoretical black body

σ is the Stefan-Boltzmann constant and its value is $56.7 \times 10^{-12} \text{ kW}/(\text{m}^2 \cdot \text{K}^4)$

T_A and T_B are the steady state absolute temperature of the source and pyrometer detector disc

- Calibrated against known temperatures in the range of 700-2000⁰C.
- Useful in fixed locations where the emissivity and optical paths are well known and constant.
- Useful to measure temp. of large furnace in metal industries.
- The signal is electrical so can be used for control applications.

Selective Radiation Pyrometer

- The principle is based on Planck's law which states that the energy level in the radiations from a hot body are distributed in the different wavelengths.
- As the temperature increases, the emissive power shifts to shorter wavelengths.
- The Planck's distribution equation is:

$$W = \frac{c_1 \lambda^{-5}}{e^{c_2 / \lambda T} - 1}$$

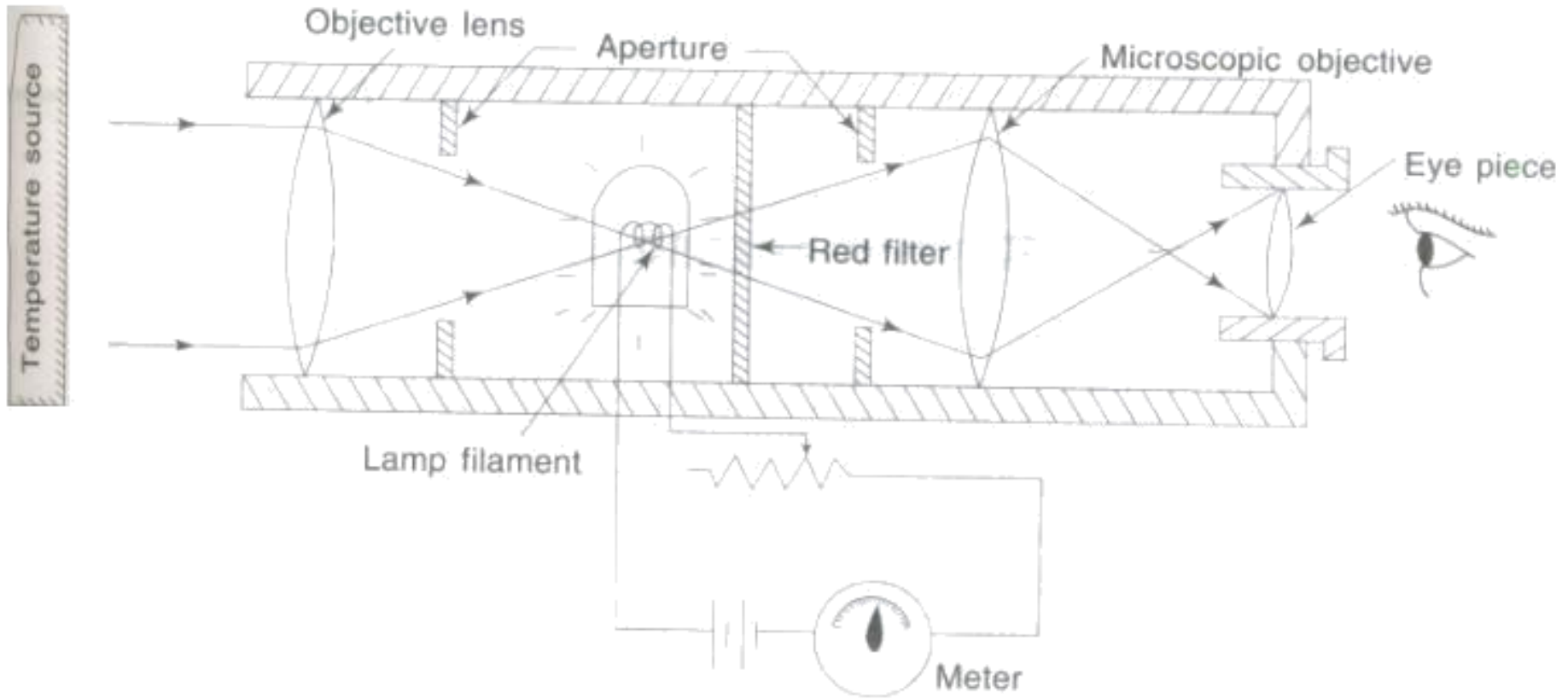
$$c_1 = 3.740 \times 10^{-12} \text{ (W-cm}^2\text{)}$$

$$c_2 = 1.4385 \text{ (cm}^{-\circ}\text{C)}$$

λ = wavelength (cm)

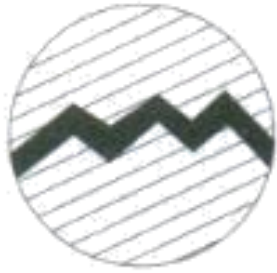
T = absolute temperature in (K)

W = energy level associated with wavelength at temperature T (W/cm³)



Schematic of the disappearing filament type of optical pyrometer

- Also called monochromatic brightness radiation pyrometer.
- Most accurate of all radiation pyrometers.
- Used at temp. greater than 700°C .
- Used to realize International Practical Temperature Scale above 1064°C .
- Accuracy is $\pm 5^{\circ}\text{C}$ in the range of $850\text{-}1200^{\circ}\text{C}$.
- And for extended range of $1100\text{-}1950^{\circ}\text{C}$, accuracy is better than $\pm 10^{\circ}\text{C}$.



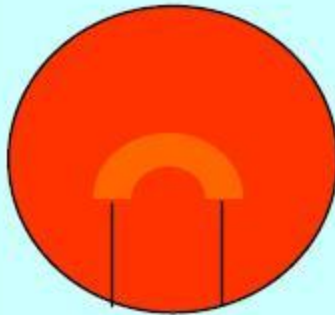
(a) Filament too dark



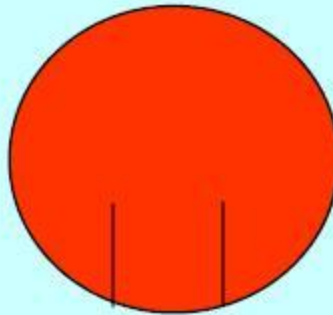
(b) Filament too bright



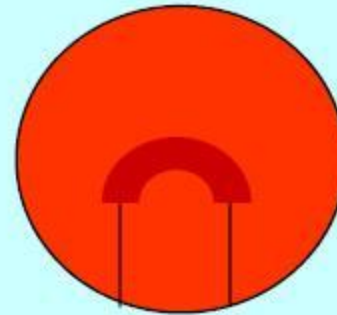
(c) Equal brightness



High



Correct



Low

