

Doc. No.: DCE/0/15

Revision: 00

**Lecture Plan 1**

Faculty:-  
Course Code:- ME-105F

Semester:-I  
Subject:-Workshop Technology

CSE,IT  
Unit:- MP

S. No.	Topic :-	Time Allotted:-
1.	Introduction Introduction to subject, books to be referred, syllabus content	5 min
2	Division of the Topic  Importance of the subject is told Different units of the subject is discussed in brief Books to be referred were told	35 min
3.	Conclusion	5 min
4	Question / Answer	5 min

Assignment to be given:-

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
3) Production Technology by O.P.Khanna

**Lecture Plan 2**

Faculty:-  
Course Code:- ME-105F

Semester:-I  
Subject:-Workshop Technology

CSE,IT  
Unit:-MP

S. No.	Topic :-	Time Allotted:-
1.	Introduction Manufacturing Process	5 min
2	Division of the Topic Introduction of manufacturing process. Primary shaping and secondary shaping process. Difference between Primary shaping and secondary shaping process	35 min
3.	Conclusion	5 min
4	Question / Answer Define manufacturing process with example. Explain the various differences between Primary shaping and secondary shaping with example.	5 min

Assignment to be given:-

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
3) Production Technology by O.P.Khanna

**Lecture Plan 3**

Faculty:-  
Course Code:- ME-105F

Semester:-I  
Subject:-Workshop Technology

CSE, IT  
Unit:-MP

S. No.	Topic :-	Time Allotted:-
1.	Introduction  Classification of all manufacturing process with example	5 min
2	Division of the Topic  Forming technology Mechanical working of Metal Joining process Machining process Finishing process	35 min
3.	Conclusion	5 min
4	Question / Answer  Explain the all manufacturing process with example.	5 min

Assignment to be given:- Explain the various differences between Primary shaping and secondary shaping with example

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
3) Production Technology by O.P.Khanna

**Lecture Plan 4**

Faculty:-  
Course Code:- ME-105F

Semester:-I  
Subject:-Workshop Technology

CSE, IT  
Unit:-MP

S. No.	Topic :-	Time Allotted:-
1.	Introduction  Introduction of various recent modernizations in manufacturing process	5 min
2	Division of the Topic  Standardization Simplification Automation Mechanization	35 min
3.	Conclusion	5 min
4	Question / Answer  Write and explain the various recent manufacturing techniques	5 min

Assignment to be given:-

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
3) ProductionTechnology by O.P.Khanna

**Lecture Plan 5**Faculty:-  
Course Code:- ME-105FSemester:-I  
Subject:-Workshop TechnologyCSE, IT  
Unit:-MP

S. No.	Topic :-	Time Allotted:-
1.	Introduction  Accidents & safety precaution in industry	5 min
2	Division of the Topic  Type of Accidents: Reported and unreported accidents Major and Minor accidents  Causes prevention	35 min
3.	Conclusion	5 min
4	Question / Answer  Define accidents and explain the type of accidents	5 min

Assignment to be given:-

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
 2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
 3) Production Technology by O.P.Khanna

**Lecture Plan 6**Faculty:-  
Course Code:- ME-105FSemester:-I  
Subject:-Workshop TechnologyCSE, IT  
Unit:- MP

S. No.	Topic :-	Time Allotted:-
1.	Introduction  First aid and safety, Industrial factories act	5 min
2	Division of the Topic First aid during burns, injuries, etc Safety precaution in industries Factory act regulation	35 min
3.	Conclusion	5 min
4	Question / Answer  Safety precautions taken for fire accident? Explain Accidents, Safety precaution, Factory act regulation	5 min
		5 min

Assignment to be given:- Define accidents and explain the type of accidents  
Write and explain the various recent manufacturing techniques  
Write short notes on Factory act regulation

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology, vol 1 & 2 by S.K. Hajra Choudhary  
3) Production Technology by O.P. Khanna

## Lecture Plan 7

Faculty:-  
Course Code:- ME-105F

Semester:-I  
Subject:-Workshop Technology

CSE, IT  
Unit:-MP

S. No.	Topic :-	Time Allotted:-
1.	Introduction. Plant layout.	5 min
2	Division of the Topic  Plant lay out and classification.	35 min
3.	Conclusion  Above topics has been discussed satisfactorily	5 min
4	Question / Answer	5 min

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
3) ProductionTechnology by O.P.Khanna

## Lecture Plan 8

Faculty:-  
Course Code:- ME-105F

Semester:-I  
Subject:-Workshop Technology

CSE, IT  
Unit:-MP

S. No.	Topic :-	Time Allotted:-
1.	Introduction Different type of layout.	5 min
2	Division of the Topic  Fixed layout. Process layout.	35 min
3.	Conclusion  Above topics has been discussed satisfactorily	5 min
4	Question / Answer	5 min

Assignment to be given:- Explain process layout.

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
3) ProductionTechnology by O.P.Khanna



## Lecture Plan 9

Faculty:-  
Course Code:- ME-105F

Semester:-I  
Subject:-Workshop Technology

CSE, IT  
Unit:-MP

S. No.	Topic :-	Time Allotted:-
1.	Introduction Different type of layout.	5 min
2	Division of the Topic Product layout and Combination layout.	35 min
3.	Conclusion  Above topics has been discussed satisfactorily	5 min
4	Question / Answer  Q. Difference between Product and Process layout? Q.What is advantage of Combination layout?	5 min

Assignment to be given:- Explain in detail Combination layout.

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
3) ProductionTechnology by O.P.Khanna

**Lecture Plan 10**Faculty:-  
Course Code:- ME-105FSemester:-I  
Subject:-Workshop TechnologyCSE, IT  
Unit:-Welding

S. No.	Topic :-	Time Allotted:-
1.	Introduction Introduction to Welding	5 min
2	Division of the Topic  Introduction to welding Classification of welding	35 min
3.	Conclusion  Above topics has been discussed satisfactorily	5 min
4	Question / Answer	5 min

**Assignment to be given:-**

- Reference Readings:-**
- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi
  - 2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary
  - 3) Production Technology by O.P.Khanna

## Lecture Plan 11

Faculty:-  
Course Code:- ME-105F

Semester:-I  
Subject:-Workshop Technology

CSE, IT  
Unit:- Welding

S. No.	Topic :-	Time Allotted:-
1.	Introduction  About metal joining processes Definition of welding	5 min
2	Division of the Topic  Metal arc welding Application of welding process	35 min
3.	Conclusion  Above topics has been discussed satisfactorily	5 min
4	Question / Answer	5 min

Assignment to be given:-

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
3) Production Technology by O.P.Khanna

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## Lecture Plan 12

Faculty:-  
Course Code:- ME-105F

Semester:-I  
Subject:-Workshop Technology

CSE, IT  
Unit:- Welding

S. No.	Topic :-	Time Allotted:-
1.	Introduction About pressure welding process	5 min
2	Division of the Topic Seam welding, spot welding	35 min
3.	Conclusion  Above topics has been discussed satisfactorily	5 min
4	Question / Answer  Describe the uses of spot & seam welding	5 min

Assignment to be given:-

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
3) Production Technology by O.P.Khanna

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## Lecture Plan 13

Faculty:-  
Course Code:- ME-105F  
I

Semester:-I  
Subject:-Workshop Technology

CSE, IT  
Unit:- Welding

S. No.	Topic :-	Time Allotted:-
1.	Introduction Non pressure welding.	5 min
2	Division of the Topic Elerictic arc welding.	35 min
3.	Conclusion  Above topics has been discussed satisfactorily	5 min
4	Question / Answer  What is function of eleroctrode?	5 min

Assignment to be given:- Define welding process and classify them?

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
3) ProductionTechnology by O.P.Khanna

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## Lecture Plan 14

Faculty:-  
Course Code:- ME-105F

Semester:-I  
Subject:-Workshop Technology

CSE, IT  
Unit:- Welding

S. No.	Topic :-	Time Allotted:-
1.	Introduction Gas welding MIG welding and TIG welding.	5 min
2	Division of the Topic MIG welding and TIG welding. Defects of welding and their remedies.	35 min
3.	Conclusion  Above topics has been discussed satisfactorily	5 min
4	Question / Answer  What are welding defects?	5 min

Assignment to be given:- Define MIG welding and TIG welding.

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology, vol 1 & 2 by S.K. Hajra Choudhary  
3) Production Technology by O.P.Khanna

**Lecture Plan15**Faculty:-  
Course Code:- ME-105FSemester:-I  
Subject:-Workshop TechnologyCSE, IT  
Unit:- Forming

S. No.	Topic :-	Time Allotted:-
1.	Introduction Definition Classification Hot working and cold working	5 min
2	Division of the Topic Hot working and cold working and difference between two Wire drawing Rolling, Principle of rolling Direct and indirect extrusion	35 min
3.	Conclusion	
4	Question / Answer  Differentiate between Hot working and cold working? Direct and indirect extrusion?	5 min
		5 min

Assignment to be given:-

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
3) Production Technology by O.P.Khanna

**Lecture Plan16**Faculty:-  
Course Code:- ME-105FSemester:-I  
Subject:-Workshop TechnologyCSE, IT  
Unit:- Forming

S. No.	Topic :-	Time Allotted:-
1.	Introduction  Re-crystallization temperature Need of cold working Sheet metal work	5 min
2	Division of the Topic Hot working operation  Rolling Forging  Cold working operation Sheet metal work	35 min
3.	Conclusion	
4	Question / Answer  Re-crystallization temperature? Sheet metal operation?	5 min
		5 min

Assignment to be given:- Differentiate between the hot working and cold working processes  
Explain the various sheet metal operations  
Explain the principle of rolling and the various types of rolling  
Briefly explain the extrusion process

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology, vol 1 & 2 by S.K. Hajra Choudhary  
3) Production Technology by O.P.Khanna



**Lecture Plan 17**Faculty:-  
Course Code:- ME-105FSemester:-I  
Subject:-Workshop TechnologyCSE,IT  
Unit:- Forming

S. No.	Topic :-	Time Allotted:-
1.	Introduction Hot working and cold working	5 min
2	Division of the Topic Rolling and forging operations	
3.	Conclusion	35 min
4	Question / Answer	5 min
		5 min

Assignment to be given:-

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
 2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
 3) Production Technology by O.P.Khanna

## Lecture Plan 18

Faculty:-  
Course Code:- ME-105F

Semester:-I  
Subject:-Workshop Technology

CSE, IT  
Unit:- Forming

S. No.	Topic :	Time Allotted:-
1.	Introduction Rolling and forging process	5 min
2	Division of the Topic Different types of rolling machines Different types of forging machines	35 min
3.	Conclusion	5 min
4	Question / Answer	5 min

Assignment to be given:-

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
3) Production Technology by O.P.Khanna

**Lecture Plan 19**Faculty:-  
Course Code:- ME-105FSemester:-I  
Subject:-Workshop TechnologyCSE, IT  
Unit:- Forming

S. No.	Topic :	Time Allotted:-
1.	Introduction Hot working and cold working	5 min
2	Division of the Topic The difference between hot working and cold working. Recrystallisation temperature	35 min
3.	Conclusion	5 min
4	Question / Answer  What is recrystallisation temperature?	5 min

Assignment to be given:-

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
 2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
 3) Production Technology by O.P.Khanna

## Lecture Plan 20

Faculty:-  
Course Code:- ME-105F

Semester:-I  
Subject:-Workshop Technology

CSE, IT  
Unit:- Forming

S. No.	Topic :	Time Allotted:-
1.	Introduction Hot working and cold working	5 min
2	Division of the Topic Extrusion, piercing and wire drawing.	35 min
3.	Conclusion	
4	Question / Answer	5 min
		5 min

Assignment to be given:-

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
3) Production Technology by O.P.Khanna

## Lecture Plan 21

Faculty:-  
Course Code:- ME-105F

Semester:-I  
Subject:-Workshop Technology

CSE, IT  
Unit:- Forming

S. No.	Topic :	Time Allotted:-
1.	Introduction Hot working and cold working	5 min
2	Division of the Topic Hot Extrusion Tube extrusion Advantage and disadvantage of hot working and cold working	35 min
3.	Conclusion	5 min
4	Question / Answer	5 min

Assignment to be given:-

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
3) ProductionTechnology by O.P.Khanna

## Lecture Plan 22

Faculty:-  
Course Code:- ME-105F

Semester:-I  
Subject:-Workshop Technology

CSE, IT  
Unit:- Foundry

S. No.	Topic :-	Time Allotted:-
1.	Introduction  Concept of foundry technology , Definition of Casting and molding Difference between Casting and molding Application , advantages and disadvantages	5 min
2	Division of the Topic  Pattern and types of pattern Pattern allowances Procedure for making mold and casting with step by step neat diagram	35 min
3.	Conclusion  Above topics has been discussed satisfactorily	5 min
4	Question / Answer Definition of Casting and molding? Difference between Casting and molding Explain the green sand molding process or casting process with step by step neat diagram. Explain the pattern and types of pattern with pattern allowance	5 min

Assignment to be given:-

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
3) Production Technology by O.P.Khanna

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## Lecture Plan-23

Faculty:-  
Course Code:- ME-105F

Semester:-I  
Subject:-Workshop Technology

CSE, IT  
Unit:- Foundry

S. No.	Topic :-	Time Allotted:-
1.	Introduction Moulding sand	5 min
2	Division of the Topic  Properties, types, additives, binders	35 min
3.	Conclusion  Above topics has been discussed satisfactorily	5 min
4	Question / Answer  Required properties of good moulding sand? Types of sand?	5 min

Assignment to be given:-

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
3) Production Technology by O.P.Khanna

## Lecture Plan 24

Faculty:-  
Course Code:- ME-105F

Semester:-I  
Subject:-Workshop Technology

CSE, IT  
Unit:- Foundry

S. No.	Topic :	Time Allotted:-
1.	Introduction Core sand, binders	5 min
2	Division of the Topic Core sand binders sand preparation and conditioning Types of moulding	35 min
3.	Conclusion  Above topics has been discussed satisfactorily	5 min
4	Question / Answer Types of Core sand? binders used? Explain method for sand preparation and conditioning?	5 min

Assignment to be given:-

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
3) Production Technology by O.P.Khanna



**Lecture Plan 25**Faculty:-  
Course Code:- ME-105FSemester:-I  
Subject:-Workshop TechnologyCSE,IT  
Unit:- Foundry

S. No.	Topic :-	Time Allotted:-
1.	Introduction Cupola furnace	5 min
2	Division of the Topic  construction operation and chemical reaction	35 min
3.	Conclusion  Above topics has been discussed satisfactorily	5 min
4	Question / Answer  explain the operation of the Cupola	5 min

Assignment to be given:-

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology , vol 1 & 2 by S.K. Hajra Choudhary  
3) Production Technology by O.P.Khanna

## Lecture Plan 26

Faculty:-  
Course Code:- ME-105F

Semester:-I  
Subject:-Workshop Technology

CSE,IT  
Unit:- Foundry

S. No.	Topic :-	Time Allotted:-
1.	Introduction Inspection, quality control and casting defect	5 min
2	Division of the Topic  Inspection, Quality control Casting defects	35 min
3.	Conclusion  Above topics has been discussed satisfactorily	5 min
4	Question / Answer  Explain the various casting defects.	5 min

Assignment to be given:-

Reference Readings:- 1) Workshop Technology, vol 1 & 2 by B.S. Raghuvanshi  
2) Workshop Technology, vol 1 & 2 by S.K. Hajra Choudhary  
3) Production Technology by O.P.Khanna